WATSONTOWN BRICK COMPANY MANUFACTURING QUALITY BRICK SINCE 1908



WATSONTOWN BRICK COMPANY

Watsontown Brick Company is proud to present our latest line of products designed to meet the needs of our customers. Since 1908, Watsontown Brick has serviced architectural, commercial, and residential customers by manufacturing what they require. Whether it's custom colors, sizes, or shapes, our three modern plants can produce the highest quality brick available today.

As you look through the brochure, you will notice distinct brick types, each made in a dedicated facility. The red, buff, and molded brick each have their own firing characteristics and Watsontown Brick has built plants specifically for them; this results in a more reliable and consistent product for the customer. Shapes for any brick are custom made for any job, or the customer can pick from a wide selection of standard shapes.

Watsontown Brick has grown consistently to become the largest family owned Brick Company in the Northeastern United States. Our new plants reflect the latest in industry technology, and the company strives to leverage that advantage by bringing the best value and service to the customer.

Plant 2, built in 2001, broadens our well established red line from Plant 1 to include light colored products made from buff material, and also make possible larger, more economical units in all colors.

Plant 3 opened in 2008 to manufacture wood molded brick and to roundout Watsontown Brick's capabilities with a fully integrated line to meet any requirement. The molded line uses a 150 year-old method combined with 21st Century equipment to produce a traditional brick that is just as desirable in a contemporary home as it is in a historic restoration. **BRICK BY SERIES:**

ATLANTIC IRON SPOT MANHATTAN PAVERS PENNSYLVANIA MOLDED RED MATT RUSTIC SANDED SMOOTH SOLID SUSQUEHANNA VERTICAL

ADDITIONAL INFO:

TECHNICAL INFORMATION

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ATLANTIC

The deep reds and rusts of this architectural series are produced by melding the finest sand on a smooth die skin body. The Atlantic Series, which is appropriate for commercial and residential projects, is manufactured in our stateof-the-art extrusion plant and fired in our high temperature kiln to meet all FBX requirements.

IRON SPOT

design style.



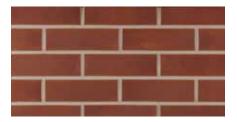
Arlington Type 5 TYPE 5, 7 & 8 SANDED SMOOTH OR SANDED KT



Burtonfield Type 2 TYPE 2, 7 & 8 SANDED SMOOTH OR SANDED KT



Hawthorne Type 2 TYPE 2, 7 & 8 SANDED SMOOTH OR SANDED KT



Salisbury Type 8 TYPE 2, 7 & 8 SANDED SMOOTH OR SANDED KT



Chelsea Type 7

TYPE 2, 7, 8

SMOOTH OR KT

Landover Type 7

Scarsdale Type 7

SMOOTH OR KT

TYPE 7 & 8

SMOOTH OR KT

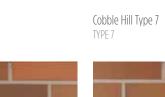


Bristol Type 8 TYPE 2, 7 & 8 SANDED SMOOTH OR SANDED KT





Landover Dark Type 7 TYPE 7 & 8 SMOOTH OR KT







Chelsea Iron Spot Type 7 TYPE 7 & 8 SMOOTH





Empire Iron Spot Type 7 TYPE 7 & 8 SMOOTH

Germantown Iron Spot Type 8 SMOOTH



Landover Iron Spot Frit Type 8 SMOOTH

Landover Dark Iron Spot Type 7 TYPE 7 & 8 SMOOTH



Montgomery Iron Spot Type 8 SMOOTH

Vulcan Iron Spot Type 7 SMOOTH OR VELOUR

















Watsontown Brick Company is one of the very few brick manufacturers capable of producing through-the-body iron spot brick for FBX applications. Iron particles are mixed into clay prior to the extrusion process. During firing the iron oxidizes giving the bricks their distinct spotted appearance. While our ironspot face bricks are frequently selected to match those used in historic buildings, the variety of colors and textures offered are suitable for any architectural

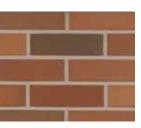




Cornwall Iron Spot Type 8 KT

Landover Iron Spot Type 7







SMOOTH

Landover Iron Spot Type 8 TYPE 7 & 8 SMOOTH

MANHATTAN

Our Manhattan series is available in a range of buffs, tans and grays that meet the stringent requirements of contemporary architectural design. Produced in our automated extrusion plant using high quality buff materials from Ohio, the FBX series provides the close tolerances, through-the-body color and stability that architects, builders, and developers require for commercial projects.



Broadway Type 8 SMOOTH OR KT

Empire Type 8 SMOOTH OR KT



Greenwich Type 8 SMOOTH OR KT



Holland Type 8 SMOOTH OR KT



Hudson Type 8 SMOOTH OR KT





Liberty Type 8 SMOOTH OR KT



M2 Madison Type 8 SMOOTH OR KT



Madison Type 8

SMOOTH OR KT



Houston Type 8 KT



Riverdale Type 8 SMOOTH OR KT



M2 Houston Type 8 ΚT





Regency Type 8 SMOOTH OR KT

Empire Smooth Iron Spot Type 7





Watsontown Brick Company was founded in 1908 to provide street pavers to surrounding communities. Our pavers are made from the finest hard-fired clays. Contractors, builders, and architects can choose from extruded straight edge, chamfered, and lugged units, each manufactured for uniform and consistent quality.







Berks Molded Type 2

Delaware Molded Type 2

Franklin Molded Type 2



Garden Blend





Landover Dark



Lombard



Luzerne



M2 Tidewater



Philadelphia Molded Type 1

Red

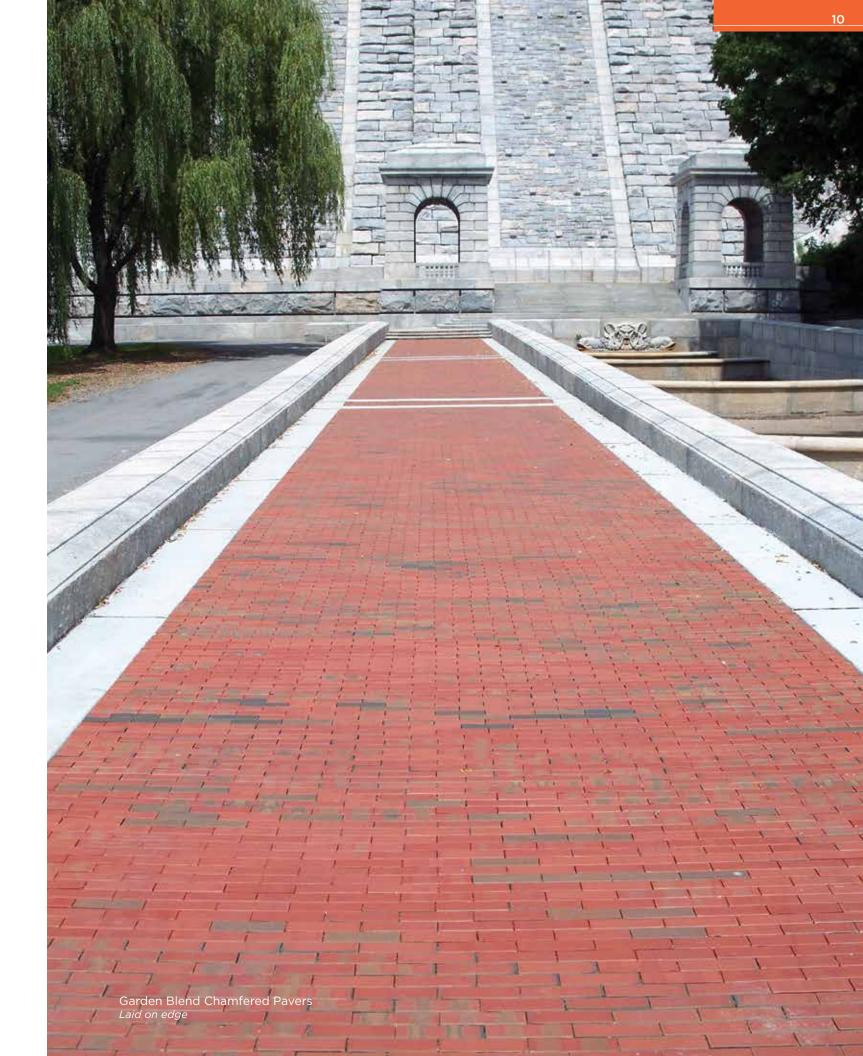




Scarsdale



Windsor



PENNSYLVANIA MOLDED

Only the finest clays and sands are pressed into molds, released, dried and fired in our new automated plant. Sand molded brick offer a highly prized irregularity that brings individuality and character to any project. Our molded bricks are available in a variety of sizes, colors, and custom shapes. ***All sizes are available, but are not stock items.**



Alverton Type 2 Modular TYPE 1 & 2 MODULAR OR OVERSIZE



Bradford Type 2 Standard STANDARD OR STANDARD OVERSIZE



Delaware Type 2 Modular MODULAR ONLY



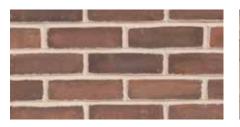
Hermitage Type 1 Modular TYPE 1 & 2 MODULAR OR OVERSIZE



Pennwine Type 2 Modular MODULAR OR OVERSIZE ANTIQUE



Beechwood Type 2 Oversize Antique MODULAR OR OVERSIZE ANTIQUE



Cumberland Type 2 Standard STANDARD OR STANDARD OVERSIZE



Foxcraft Type 2 Oversize Antique MODULAR OR OVERSIZE ANTIQUE



Franklin Type 2 Standard STANDARD ONLY

Berks Type 2 Oversize Antique

Dauphin Type 2 Oversize Antique

MODULAR OR OVERSIZE ANTIQUE

MODULAR OR OVERSIZE



Lehigh Type 2 Oversize Antique ONLY OVERSIZE ANTIQUE



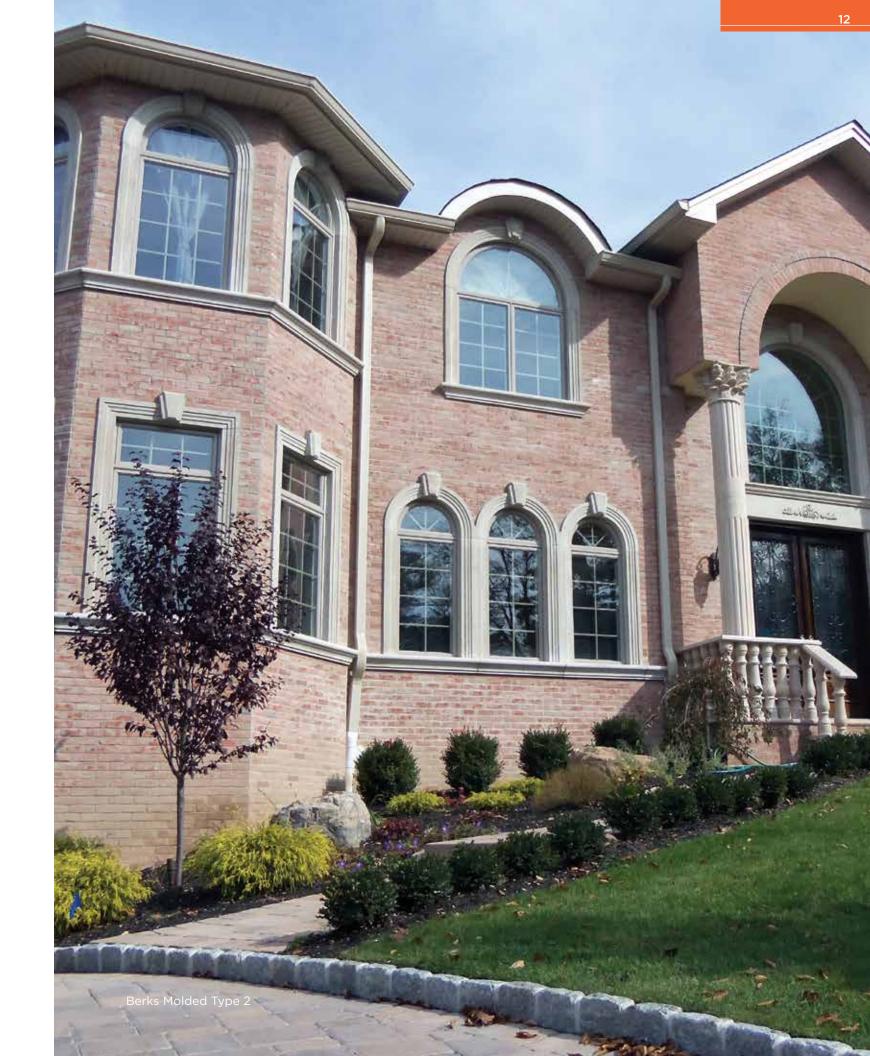
Philadelphia Type 1 Standard STANDARD OR STANDARD OVERSIZE



Modena Type 2 Modular MODULAR ONLY



Woodlyn Type 2 Oversize Antique MODULAR OR OVERSIZE ANTIQUE





RED MATT

Matt textured brick begin with the extruded die skin. The distinctive matt texture is achieved by removing the smooth die skin of the clay column with a wire during extrusion.





Bedford Type 3 MATT

Exton Type 1 MATT

Knoxville Type 6 SANDED MATT



Tidewater Type 5 MATT



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Cayuga Mudbox Smooth Type 2

Exton Velour Rolled Down Typ Greenwich KT Type 8

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Our Rustic series can be identified for its different coatings applied during extrusion and used or aged appearance that is produced by using equipment to distress the material. The tumbling process is an extra step taken to distress our products even further.

SANDED

Acadia Type 3

SANDED MATT

Hillcrest Type 1

TYPE 1 OR 2

SANDED MATT



Camrose Type 2 SANDED MATT WATEX

Georgetowne Tumbled

MUDBOX WATEX TUMBLED



Cayuga Type 2

MUDBOX WATEX

Hamilton Type 2

Keuka Type 2

MUDBOX WATEX

Seneca Type 2

MUDBOX WATEX

SANDED MATT WATEX



Georgetowne Type 2 MUDBOX WATEX OR SMOOTH





Bison Type 2 TYPE 1 OR 2 SANDED MATT OR SMOOTH



Sturbridge Type 1 TYPE 1 OR 2 SANDED MATT OR SMOOTH

SMOOTH SOLID



118-119 Type 1



Columbia Type 8 RETRO SIZE ONLY

100 Type 3

Lynbrook Type 2 MUDBOX SMOOTH

Kensington Type 2

MUDBOX WATEX



Owasco Type 2 MUDBOX WATEX

Kent Type 6



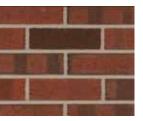
Walnut Type 2 MUDBOX WATEX





Virden Type 2 SANDED MATT WATEX

Our sanded series is a uniform coating of sand applied with high air pressure during extrusion. The sand can be applied to our smooth, matt, or KT texture.





Burgundy Type 3 SANDED MATT



Sturbridge Type 2 TYPE 1 OR 2 SANDED MATT OR SMOOTH

Our smooth solids are an extruded die skin extruded with no coatings or texture.





Lexington Type 2

SUSQUEHANNA

Watsontown Brick Company developed the Susquehanna Series to meet our customers' demand for a warm, rustic look reminiscent of earlier times. The traditional mudbox textured brick is heavily antiqued to achieve an appearance appropriate for traditional and contemporary designs as well as period projects. Manufactured in our automated, state-of-the-art facility, the Susquehanna Series, which is available in a range of sizes and shapes, meets the highest aesthetic and quality standards.



Fort Augusta Type 2 MUDBOX WATEX





Fort Bosley Type 2 MUDBOX WATEX



Fort Brady Type 2 MUDBOX WATEX



Fort Heritage Type 2 MUDBOX WATEX



Fort Hunter Type 2 MUDBOX WATEX

Fort Boone Type 2

Fort Fetter Type 2

MUDBOX WATEX

MUDBOX WATEX



Fort Littleton Type 2 MUDBOX WATEX



Fort McHenry Type 2 MUDBOX WATEX



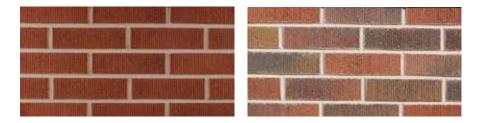
Fort Robertson Type 2 MUDBOX WATEX



Fort Freeland Type 2 MUDBOX WATEX



VERTICAL



218-219 Solid Type 1

Cobble Hill Type 7



Vertical texturing is achieved by scoring the extruded die skin surface, which creates a shadowing effect on each brick. It is a common texture used for rehab projects.

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Madison Type 8

TECHNICAL INFORMATION

Watsontown Brick Company employs a variety of techniques to create the many distinctive textures architects, builders, and contractors require.

Mudbox is one of brick manufacturing's oldest textures. At Watsontown Brick Company, Mudbox bricks are made with fine clays that are first given a slurry coating. The clay is then coated with sand for a rustic look.

Mudbox Watex is the Mudbox material with an added texture for an irregular appearance.

Matt textured brick begin with the extruded die skin. The smooth surface is then wire cut to achieve the distinctive matt texture.

Knife Cut (KT) textured brick are similar to Matt Textured brick. Instead of a wire, the smooth surface is knife cut which provides the appearance of a finer cut.

Sanded Matt brick begin with matt textured materials to which an even sand coating is applied.

Sanded Matt Watex is the Sanded Matt material with an added texture for an irregular appearance.

Sanded Smooth texture is achieved by applying a very even sand coating to the smooth, extruded die skin.

Smooth Solids retain the surface of die skin solids for a very even, smooth texture and clean edges.

Vertical texturing is achieved by scoring the extruded die skin surface.

Tumbled brick come from different series, then textures are added mechanically after firing. The result is a highly desirable used brick look that is a popular choice for residences and commercial establishments.

TECHNICAL INFORMATION

SETTING - FLASHING PATTERNS

Type 1: Face set and clear

Type 2: Cross-sets, flashed, and blacks

Type 3: Face set, flashed, and blacks

Type 4: Cross-sets, flashed, no blacks

Type 5: Face set, flashed, no blacks, no cross-sets

Type 6: Cross-sets, clear

Type 7: Flat set and flashed

Type 8: Flat set and clear

ASTM STATEMENT:

Watsontown Brick face brick meet or exceed ASTM C-216, Grade SW, Type FBS. Watsontown Brick light weight face brick meet or exceed ASTM C-652, Grade SW, Type FBS. Watsontown Brick paver brick meet or exceed ASTM C-902, Class SX, Type 1 for Pedestrian and Light Paving Brick. Watsontown Brick paver brick meet or exceed ASTM C-1272, Application PS, Type R for Heaving Vehicular Paving Brick.

COLOR DISCLAIMER:

Although every effort has been made to reproduce color as acurately as possible, due to photographic and printing limitations, color may vary from the actual brick product. Selection and final choices should always be made from current and approved Watsontown Brick samples.